

Edgetek[™] AT-000/000 GREY VN-3581

Acetal (POM) Copolymer

Key Characteristics

Product Description

The Edgetek® Engineering Thermoplastic Compounds portfolio covers a broad range of standard and custom-formulated high performance materials. This portfolio includes high-temperature materials for elevated service temperature environments, high-modulus / structural materials for load-bearing and high-strength applications and flame-retardant products. These compounds are based on select engineering thermoplastic resins that are compounded with reinforcing additives such as carbon fiber, glass fiber and glass beads.

General

Commercial: Active
Europe
Low Moisture Absorption
RoHS Compliant
Dark Grey
Pellets
Injection Molding

Technical Properties¹

	•		
hysical	Typical Value (English)	Typical Value (SI)	Test Method
Density ² (73°F (23°C))	1.40 g/cm ³	1.40 g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	1.40 in ³ /10min	23.0 cm ³ /10min	ISO 1133
lechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus			ISO 527-2/1
73°F (23°C), 0.157 in (4.00 mm), Injection Molded	363000 psi	2500 MPa	
Tensile Stress			ISO 527-2/5
Break, 73°F (23°C), 0.157 in (4.00 mm)	8120 psi	56.0 MPa	
Tensile Strain			ISO 527-2/5
Break, 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	9.0 %	9.0 %	
Flexural Modulus	305000 psi	2100 MPa	ISO 178
Flexural Stress	11600 psi	80.0 MPa	ISO 178
npact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179
73°F (23°C), Injection Molded	4.8 ft·lb/in²	10 kJ/m²	
Charpy Unnotched Impact Strength			ISO 179
73°F (23°C), Injection Molded	36 ft·lb/in ²	75 kJ/m²	

Notes

¹ Typical values are not to be construed as specifications.

² ±0.03

Copyright ©, 2015 PolyOne Corporation. PolyOne makes no representations, guarantees, or warranties of any kind with respect to the Information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the Information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the Information. PolyOne makes no warranties or guarantees respecting suitability of either PolyOne's products or the Information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the Information and/or use or handling of any product. POLYONE MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMPLED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the Information or products reflected by the Information. This data sheet shall NOT operate as permission, recommendation, or inducement to practice any patiented invention without permission of the patent owner.

Edgetek™ AT-000/000 GREY VN-3581

CONTACT INFORMATION

Americas United States - Avon Lake +1 440 930 1000 United States - McHenry +1 815 385 8500

China - Guangzhou +86 20 8732 7260

Asia

China - Shenzhen +86 755 2969 2888 China - Suzhou +86 512 6823 24 38 China - Suzhou +86 512 6265 2600 Hong Kong -+852 2690 5332 Taiwan - Yonghe City, +886 3936 99740, +886 2929 1849 Europe Germany - Gaggenau +49 7225 6802 0 Spain - Barbastro (Huesca) +34 974 310 314

Beyond Polymers. Better Business Solutions.[™] www.polyone.com

PolyOne Americas

PolyOne Asia

33587 Walker Road Avon Lake, Ohio 44012 United States +1 440 930 1000

+1 866 POLYONE

No. 88 Guoshoujing Road Z.J Hi-tech Park, Pudong Shanghai, 201203, China +86 21 5080 1188

PolyOne Europe

6 Giällewee +352 269 050 35